

HAZ Work Order ID 65609

January 21, 2011 9:48:17 AM

Page 1

Item ID: D4060-1

Accept

Setup Start

Revision ID:

Stop

Item Name: Ski Clamp, Top

Start Date: 1/20/11 Start Qty: 8.00

Cust Item ID:

Required Date: 1/27/11 Req'd Qty: 8.00

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

D4060

A

101

0.00



Waterjet

Memo

0.00

FLOW CNC Waterjet

cut per drwg D4060 Rev.A

304 .085

1B 11-1-21

68

102

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

1B 11-1-21

103

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

Sublot 24

68

Work Order ID 65609

January 21, 2011 9:48:18 AM

Page 3

Item ID: D4060-1

Accept

Setup Start

Revision ID:

Stop

Item Name: Ski Clamp, Top

Start Date: 1/20/11 Start Qty: 8.00

Cust Item ID:

Required Date: 1/27/11 Req'd Qty: 8.00

Customer:


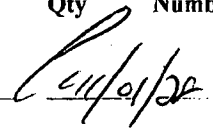


Reference:

Run Start

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	Identify as per dwg & Stock Location: _____	0.00							
Packaging Packaging	Memo <i>HAI 01780</i>	0.00							<i>11/01/22</i> 
140 	QC21- Final Inspection - Work Order Release	0.00							
QC Quality Control	Memo	0.00							<i>11/01/31</i>  <i>MF</i> <i>11-a-28</i>

Picklist Print

January 21, 2011 9:48:16 AM

Page 1

Work Order ID: 65609

Parent Item: D4060-1

Parent Item Name: Ski Clamp, Top



Start Date: 1/20/11

Required Date: 1/27/11

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP Rev:A new issue DD 10.02.16 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

M304S14GA

Purchased

No

sf

75.3108

1.12



304SS sheet .080



1311-1-21

Location

Loc Qty

Loc Code

MAT20

75.3108

113295

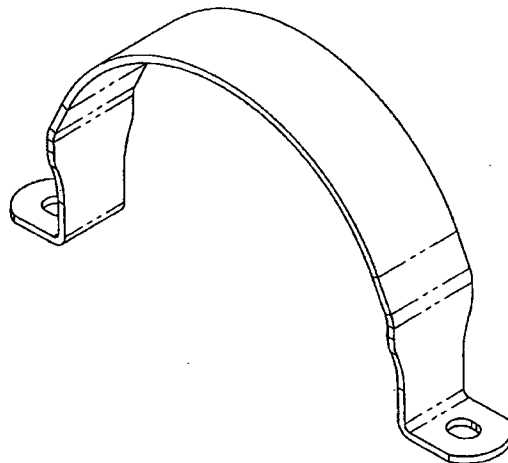
75.3108

113295

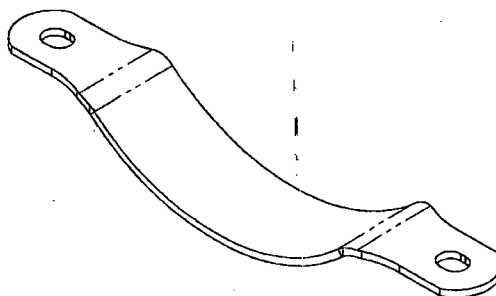
68

8 7 6 5 4 3 2 1

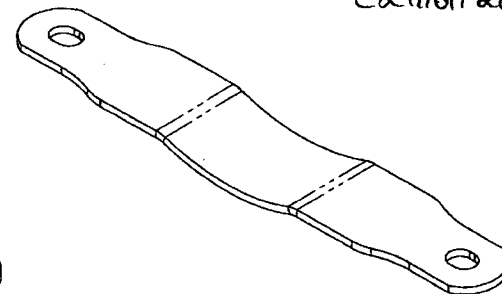
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WORK ORDER
NO. 65609
C24101/20



D4060-1 412 SKI CLAMP, TOP



D4060-3 412 SKI CLAMP, BOTTOM



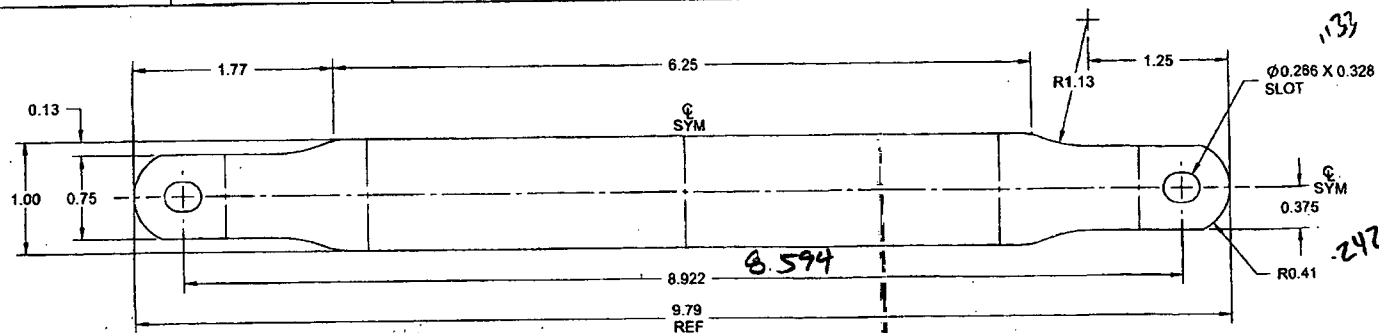
D4060-5 412 SKI CLAMP, AFT

RELEASED
2010-04-03

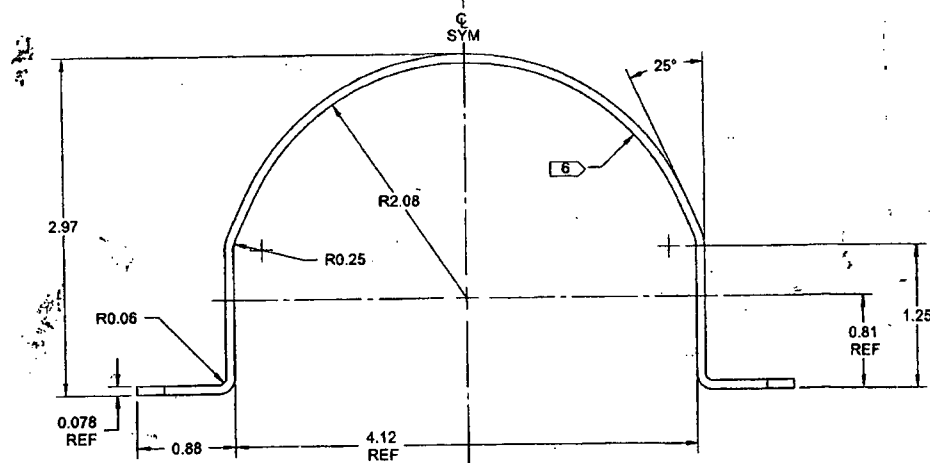
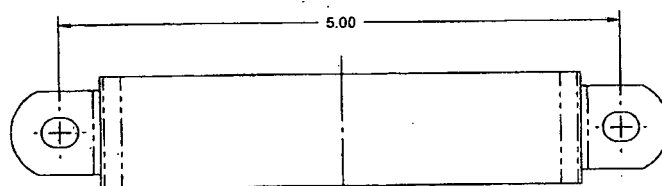
- NOTES:
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET ANNEALED 2B FINISH, 14 GAUGE (0.078 THICK)
PER AMS 5513 (304) OR 5524 (316) OR ASTM A240 OR ASME SA240
REF. DART SPEC. M304S14GA
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4060-X" USING FINE POINT PERMANENT INK MARKER
 - 7) WEIGHT: D4060-1 = 0.20 lbs, D4060-3/-5 = 0.12 lbs

A	NEW ISSUE	MB	10.03.31
REV.		BY	DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN		DRAWING NO.	REV. A
CHECKED		D4060	SHEET 1 OF 4
MFG. APPR.		TITLE	SCALE
APPROVED		412 SKI CLAMP	NTS
DE APPR.		COPYRIGHT © 2010 BY DART AEROSPACE LTD	
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8 7 6 5 4 3 2 1



D4060-1F 412 SKI CLAMP, TOP FLAT PATTERN

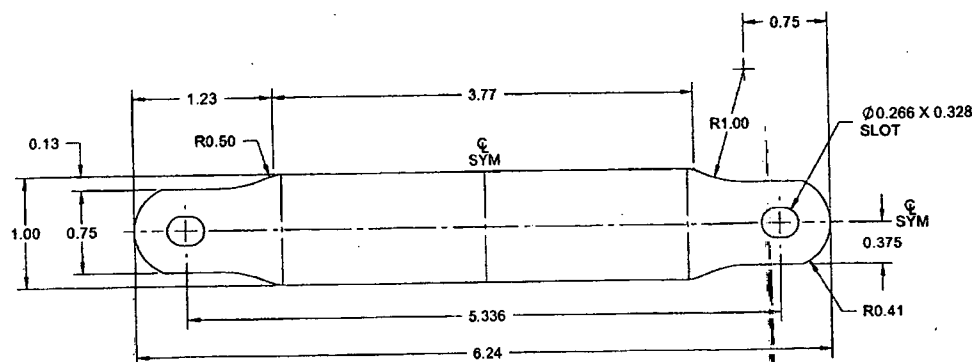


D4060-1 412 SKI CLAMP, TOP
MAKE FROM D4060-1F

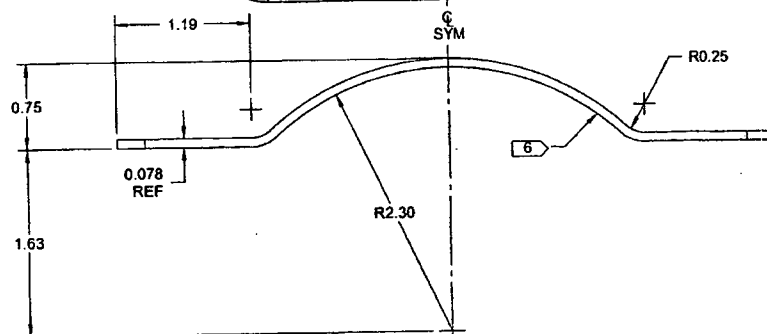
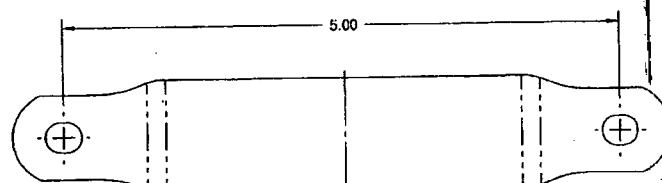
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
D4060-3F 412 SKI CLAMP, BOTTOM FLAT PATTERN

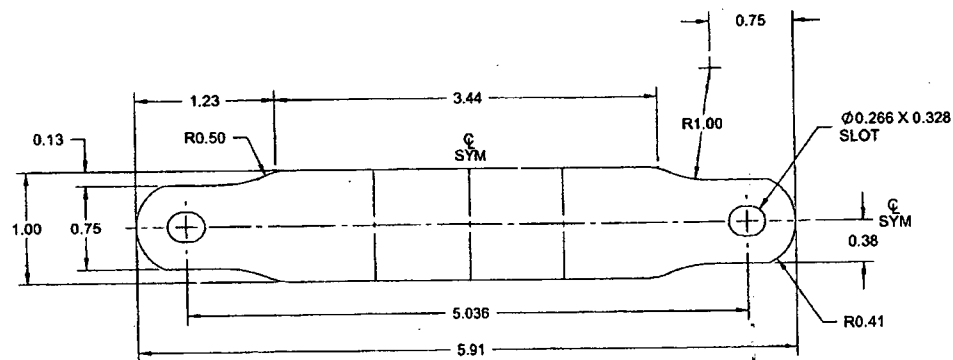


D4060-3 412 SKI CLAMP, BOTTOM
MAKE FROM D4060-3F

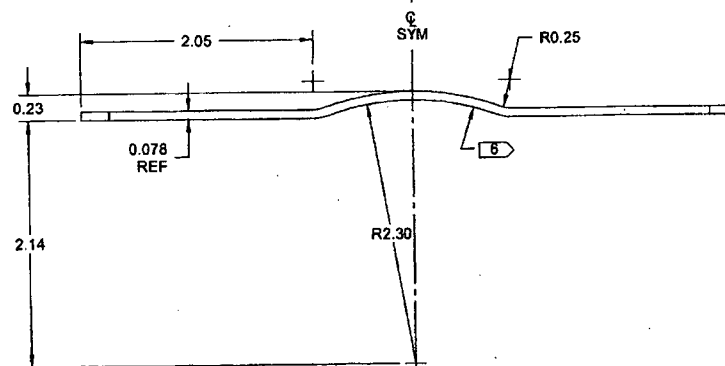
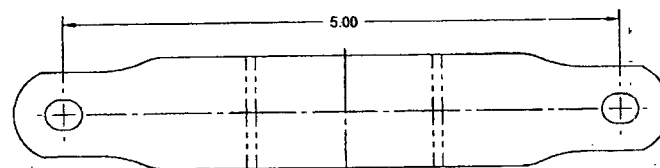
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D4060-5F 412 SKI CLAMP, AFT FLAT PATTERN



D4060-5 412 SKI CLAMP, AFT
MAKE FROM D4060-5F

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2010-04-03
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Receiving Report

Date: 7/11/27

Batch No: 0113295

Supplier: MAGNA

Dart P/O: 10809

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☐ No ☒
 Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☐ No ☒ N/A ☐
 Shipment Complete: Yes ☒ No ☐ N/A ☐
 QC6 Inspection ☒ N/A ☐
 Work Order 021420 N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12 *[Signature]*

Production/Admin: 7/11/30
 Date
 Received/Costing
 Initial *[Signature]*

Location _____

MAGNA

Magna Stainless

5775 Kieran St, Saint-Laurent, Quebec H4S 0A3
Phone: (514) 339-1211 Watts: 1-800-363-6646 Fax: (514) 339-1105



PACKING LIST

Page 1 of 1

I020078

SOLD TO
DART AEROSPACE LTD
1270 ABERDEEN STREET

SHIP TO:
DART AEROSPACE LTD
1270 ABERDEEN STREET

HAWKESBURY ON
K6A 1K7
Contact: CHANTAL

HAWKESBURY ON
K6A 1K7
Ship Terms: PREPAID

MTR:Y

SPECIAL INSTRUCTIONS

Currency	Sales Person	Customer Phone	Customer Fax	Customer PO	
CANADIAN DOLLARS	ERYCK BLAIS	(613) 632-5200	(613) 632-1053	P010809	
Sales Order	Terms	Ship Via	Date Ordered	Date Required	Date Shipped
W021806	NET 30 DAYS	NIR:R-557065-1	11/20/09	11/27/09	11/27/09

Ordered	Back Ordered	Unit	Description	Bundle #	Heat #	Shipped
1		PC	STAINLESS ROUNDS SRB 304 1-3/4" x R/L			1
			12'10" 100 LB / 1 PC	L029520	79354	1
1		PC	SRB 303 3/4" x R/L			1
			12'1" 20 LB / 1 PC	L031096	423312	1
5		PC	STAINLESS SHEET SSH 304 2B 14ga x 48" x 96"			5
			525 LB / 5 PC	C030389	829393	5
10		PC	MUST USE HT # 829393 SSH 304 2B 16ga x 48" x 96"			10
			840 LB / 10 PC	A030388	829394	10
Bundles: 1 Skids: 1			Approx Weight:			1,485 LB

Received by: _____ Date: _____ Signature: _____

Purchase Order Receipt Listing

Page 1 of 1

November 30, 2009 7:51:48 AM

All amounts are calculated in domestic currency.

All Vendors PO ID PO10809 Receipt Dates from 11/30/2009 to 11/30/2009 All Line Item Types

All Item ID/GL/WOs All Rec. Employees All Currencies

Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
VendorID\Vendor Name		VC-MAG002	Magna Stainless								
PO10809	1		M304S14GA	sf	11/24/2009	11/30/2009	160.0000	\$7.50	0.0000	0	\$1,200.00
CAD	No		304SS sheet .080	sf	160.0000	Stores		\$1,200.00	0.0000	0	
			113295								
	2		M304S16GA	sf	11/24/2009	11/30/2009	320.0000	\$5.31	0.0000	0	\$1,700.00
	No		304/316 Sheet .063	sf	320.0000	Stores		\$1,700.00	0.0000	0	
			113295								
	3		M304R1.750	f	11/24/2009	11/30/2009	12.1000	\$20.58	0.0000	0	\$249.05
	No		304 ROUND BAR	f	12.0000	Stores		\$249.05	0.0000	0	
			1.750								
			113295								
	4		M303R0.750	f	11/24/2009	11/30/2009	12.1000	\$3.83	0.0000	0	\$46.38
	No		303 Round Bar 0.750	f	12.0000	Stores		\$46.38	0.0000	0	
			113295								
Total Received Quantity:										504.2000	
Total Qty to Inspect (PO U/M):										0.0000	
Total Reject Quantity:										0.0000	
Total Receipt Value:										\$3,195.44	
Total Balance Due Quantity:										0.0000	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO10809**

Purchase Order Date 11/20/09

PO Print Date 11/20/09

Page Number 1 of 2

Order From :

VC-MAG002

MAGNA STAINLESS
5775 RUE KIERAN
ST LAURENT, QC H4S 0A3
CA

FAXED
C&M

Contact Name
Vendor Phone 800 363 6646
Vendor Fax 514 339 1105
Vendor Account Nbr

Buyer Chantal Lavoie
Requisition Nbr
Tax Resale Nbr 10127-2607
Terms Net 30
Currency CAD
FOB

Ship To : DART AEROSPACE LTD 1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Line Nbr	Reference Revision ID	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
Vendor Part Number							
1	M304S14GA	304SS sheet .080	11/24/09 Yes	✓ 160.00 sf	Yours ppd	\$7.5000	\$1,200.00
		Special Inst: MATERIAL: AISI 304/316 SS SHEET ANNEALED 2B FINISH ASPER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240					
2	M304S16GA	304/316 Sheet .063	11/24/09 Yes	✓ 320.00 sf	Yours ppd	\$5.3125	\$1,700.00
		Special Inst: AS ABOVE					
3	M304R1.750	304 ROUND BAR 1.750	11/24/09 Yes	12.00 f	Yours ppd ✓ NCC 1210 Cory/Son	\$20.5830	\$247.00
		Special Inst: MATERIAL: AISI 304/316 SS ROUND BAR AS PER ASTM A276 (NOTE: 303 NOT ACCEPTABLE)					

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable

Change Nbr: 1

Change Date: 11/20/09



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO10809**

Purchase Order Date 11/20/09

PO Print Date 11/20/09

Page Number 2 of 2

Order From :

VC-MAG002

MAGNA STAINLESS
5775 RUE KIERAN
ST LAURENT, QC H4S 0A3
CA

Contact Name

Vendor Phone 800 363 6646

Vendor Fax 514 339 1105

Vendor Account Nbr

Buyer

Requisition Nbr

Tax Resale Nbr

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

CAD

4

M303R0.750

303 Round Bar 0.750

11/24/09

Yes

✓ 12.00 Yours ppd

\$3.8333

\$46.00

f NRC 12-12 / 08/14/27

Special Inst: MATERIAL: AISI 303 ROUND BAR
(NOTE: AISI 304/316 NOT ACCEPTABLE)

PO Total:

\$3,193.00

MATERIAL CERTIFICATION
REQ'D UPON DELIVERY

Change Nbr: 1

Change Date: 11/20/09

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable

PO05349 - 829393

NOTICE OF SHIPMENT/
PACKING LIST



CERTIFICATE OF TEST

AL 6168-3 908

CUST. ORD. NO. & DATE 05349		CUST. CODE 06/05/09		ACCEPTING MILL VANDERGRIFF, PA.		SHIPPER NO. 427038		PRODUCT CODE 13020102060000		MILL ORDER NUMBER 30-069-202		DATE SHIPPED 08/06/09	
FORMS DISTRIBUTION SOLD TO MAGNA STAINLESS 5775 KIERAN ST. QUEBEC CANADA H4S 0A3 SAINT-LAURENT		REPEAT ORDER 94045-0		DO RATE 28		GOVT CONTRACT 7219.14.0000		MATERIAL 1121 VANDERGRIFF		SHIPPING LOCATION PA		INVOICE 668451	
		PRIME		SEC.		DSO		SHIP TO COILEX 1450 GRAHAM BELL QUEBEC ZIP CODE: J4B 6H5 BOUCHERVILLE CN					

809/4/30

GRADE AND SPECIFICATIONS
ALLEGHENY STAINLESS STEEL TYPE 304 SHEET C R COILS ANNEALED 2B FIN 3 EDGE (ASTM-A-240-09A) (ASTM-A-370-09)

ITEM	PCS	DIMENSIONS W/G/L	HEAT #	COIL #	TEST #	GROSS	TARE	NET	THEO	TAG #/	CD	SKID #
001	1	48./075/2021.	829393	07109N172	8763075	21130	50	21080		651551		
C CUST IDENTITY 304B075X48												
1 SKID												
						21130	50	21080				

ORDER REMARKS: EXW - EXCEPT VAT AND OTHER APPLICABLE LOCAL TAXES WHICH ARE THE RESPONSIBILITY OF THE BUYER

TYPE HEAT/TEST	HEAT	829393	---C---	---MN---	---P---	---S---	---SI---	---CR---	---NI---	---N---
			.05	.97	.033	.0005	.44	18.2	8.1	.07

ITEM TEST NO	YIELD	TENSILE	% ELONG	GRAIN	HARDENABILITY
	PSI *	PSI	IN 2" % R/A	SIZE	
001 8763075			NR	NR	NR
	T 48000.	92500.	55.	83.HRBW	NR
	* Y.S. BY 0.2% OFFSET METHOD			84.HRBW	

NR = DATA NOT REQUIRED
GRADE VERIFICATION WAS CARRIED OUT SPECTROSCOPICALLY

PAGE 01 - CONTINUED ON PAGE 02

08/06/09 11:37:26

CONSIGNEE: Please Note—This consignment was turned over to carrier in first class condition, being correctly loaded, at which time our responsibility for loss or damage in shipment ceased. For your protection please examine shipment as it arrives. If any shortage or damage is discovered, have a full description made by transportation agent on waybill before signing.

Material Safety Data Sheets for this product have been supplied to your Purchasing Department. For an additional copy phone 724-226-6577. CAUTION: Processing that makes fumes, dust, or solutions may cause lung disease. See Material Safety Data Sheets for further information.

WARNING

Les fiches d'information-sécurité de ce produit ont été fournies à votre département chargé des achats. Pour obtenir des exemplaires supplémentaires veuillez téléphoner au numéro suivant 724-226-6577. Attention: les traitements entraînant la production de vapeurs, poussières, ou solutions peuvent être cause de maladies pulmonaires. Pour plus de renseignements se référer aux fiches d'information-sécurité.

The above is a true copy of data on file. The material and test results conform to the sales contract and specification(s) as set forth in Allegheny Ludlum's Order Acknowledgement.

Tracy McFarland
Director, Corporate Quality Assurance

NOTICE OF SHIPMENT/
PACKING LIST



CERTIFICATE OF TEST

AL 6168-3 908

CUST. ORD. NO. & DATE		CUST. CODE	ACCEPTING MILL	SHIPPER NO.	PRODUCT CODE	MILL ORDER NUMBER	DATE SHIPPED
05349		06/05/09	574738	VANDERGRIFF, PA.	427038	13020102060000	30-069-202
FORMS DISTRIBUTION		REPEAT ORDER	DO RATE	GOVT CONTRACT	MAT'L	SHIPPING LOCATION	INVOICE
SOLD TO		94045-0	28	7219.14.0000	1121	VANDERGRIFF	PA
MAGNA STAINLESS		PRIME	SEC.	SHIP TO			
5775 KIERAN ST.		DSO	DSO	COILEX			
QUEBEC CANADA H4S 0A3		20		1450 GRAHAM BELL			
SAINT-LAURENT				QUEBEC ZIP CODE: J4B 6H5			
				BOUCHERVILLE	CN		

GRADE AND SPECIFICATIONS

CARRIER - CUSTOMER TRUCK

ALLEGHENY STAINLESS STEEL TYPE 304 SHEET C R COILS ANNEALED 2B FIN 3 EDGE (ASTM-A-240-09A) (ASTM-A-370-09) (ASTM-A-480-09)

THIS CERTIFICATE OF TEST SHALL NOT BE REPRODUCED EXCEPT IN FULL WITHOUT THE WRITTEN APPROVAL OF THE COMPANY. THE RECORDING OF FALSE, FICTITIOUS OR FRAUDULENT STATEMENTS OR ENTRIES ON THE CERTIFICATE MAY BE PUNISHED AS A FELONY UNDER FEDERAL LAW. MATERIAL WAS MANUFACTURED IN ACCORDANCE WITH THE ALC QUALITY MANUAL REVISION 17 DATED 05/12/2008. ALC HOLDS SEVERAL QUALITY CERTIFICATIONS THAT INCLUDE ISO-9001. DIN EN 10204:2005 - 3.1. ALLEGHENY LUDLUM IS APPROVED AS A MANUFACTURER ACCORDING TO AD-MERK BLATT WO/TRD100 AND THE PRESSURE EQUIPMENT DIRECTIVE PED 97/23/EC. TESTING WAS PERFORMED AT ALC NADCAP AND ISO/IEC 17025 APPROVED LABORATORIES LOCATED AT NATRONA HEIGHTS, BRACKENRIDGE, LATROBE, AND MIDLAND, PA FACILITIES OR A NADCAP AND ISO/IEC 17025 ACCREDITED LABORATORY.

ALLEGHENY LUDLUM PERFORMS CHEMICAL ANALYSIS BY THE FOLLOWING TECHNIQUES:

C,S BY COMBUSTION/INFRARED
N,O,H BY INERT FUSION/THERMAL CONDUCTIVITY
MN,P,SI,CR,NI,MO,CU,CB,CO,V BY WDXRF
B BY OES
AL AND TI (>=0.10%) BY WDXRF, OTHERWISE BY OES
PB,BI,AG BY GFAA

<<<<<<<< FOR ACCESS TO ONLINE CERTIFICATES OF TEST >>>>>>>>
<<<<<<<< REGISTER AT WWW.ALCEXTRA.COM >>>>>>>>

PAGE 02 - FINAL PAGE.

08/06/09 11:37:26

CONSIGNEE - Please Note - This consignment was turned over to carrier in first class condition, being correctly loaded, at which time our responsibility for loss or damage in shipment ceased. For your protection please examine shipment as it arrives. If any shortage or damage is discovered, have a full description made by transportation agent on waybill before signing.

Material Safety Data Sheets for this product have been supplied to your Purchasing Department. For an additional copy phone 724-226-6577. CAUTION: Processing that makes fumes, dust, or solutions may cause lung disease. See Material Safety Data Sheets for further information.

WARNING : Les fiches d'information-sécurité de ce produit ont été fournies à votre département chargé des achats. Pour obtenir des exemplaires supplémentaires veuillez téléphoner au numéro suivant 724-226-6577. Attention: les traitements entraînant la production de vapeurs, poussières, ou solutions peuvent être cause de maladies pulmonaires. Pour plus de renseignements se référer aux fiches d'information-sécurité.

The above is a true copy of data on file. The material and test results conform to the sales contract and specification(s) as set forth in Allegheny Ludlum's Order Acknowledgement.

Tracy McFarland
Director, Corporate Quality Assurance